1. IDENTIFICATION

Product Identifier: NO. 45 CORROSION INHIB. Date of Revision: March 09, 2023

Product Code: S748

Other Name(s): not applicable
Distributed By: not applicable

Recommended Use and Restrictions on Use: boiler water treatment

Manufactured By: Ostrem Chemical Co. Ltd. Phone/Emergency Phone:

2310 - 80th Avenue NW 780-440-1911

Edmonton, Alberta, Canada T6P 1N2 Mon. - Fri. 8:00am - 4:30pm MT

www.ostrem.com

2. HAZARDS IDENTIFICATION

Classification of the Mixture: Acute Toxicity, Oral - Category 3

Serious Eye Damage/Irritation - Category 1

Flammable Liquids - Category 3 Skin Corrosion/Irritation - Category 1

Label Elements:

Hazard Pictogram(s):







Signal Word: DANGER

Hazard Statement(s): Toxic if swallowed.

Causes serious eye damage. Flammable liquid and vapour.

Causes severe skin burns and eye damage.

Precautionary Statement(s):

Prevention: Do not breathe dusts or mists.

Wash hands thoroughly after handling.

Do not eat, drink or smoke when using this product.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Wear protective gloves, protective clothing, and eye/face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a poison centre or

physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash

contaminated clothing before reuse. Immediately call a poison centre or physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a

poison centre or physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present

and easy to do. Continue rinsing. Immediately call a poison centre or physician.

Storage: Store locked up.

Store locked up.

Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Physical/health hazards not otherwise classified:

not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Chemical Name</u> <u>Conc. w/w</u> <u>CAS #</u> <u>Common Names</u>

 cyclohexylamine
 10 - 30%
 108-91-8

 morpholine
 5 - 10%
 110-91-8

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4. FIRST-AID MEASURES

Necessary Measures:

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a poison centre or physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. Immediately call a poison centre or physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison centre or physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Immediately call a poison centre or physician.

Most important symptoms, both acute and delayed:

Toxic if swallowed.

Causes serious eye damage.

Causes severe skin burns and eye damage.

Indication of immediate medical attention and special treatment needed, if necessary:

not applicable

5. FIRE-FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media:

Use extinguishing media appropriate for surrounding fire.

Specific hazards arising from the chemical (e.g.: hazardous combustion products):

May liberate carbon monoxide, carbon dioxide and nitrogen oxides.

Special protective equipment and precautions for firefighters:

As for surrounding fire. Firefighters should wear full protective clothing and self contained breathing equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Wear appropriate protective equipment. See section 8.

Environmental precautions:

Prevent from entering sewers, waterways or low areas.

Methods and materials for containment and cleaning up:

Isolate hazard area and restrict access. Small spills: soak up with inert absorbent material and scoop into containers. Large spills: prevent contamination of waterways. Dike and pump into suitable containers. Clean up residual with absorbent material, place in appropriate container and flush with water.

7. HANDLING AND STORAGE

Precautions for safe handling:

Do not breathe dusts or mists.

Wash hands thoroughly after handling.

Do not eat, drink or smoke when using this product.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Do not ingest. Avoid contact with eyes, skin and clothing.

Conditions for safe storage, including any incompatibilities:

Store locked up.

Store in a well-ventilated place. Keep cool.

Keep out of reach of children. Store in a cool, dry area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters - Exposure limits:

<u>Ingredient:</u> <u>Limit</u>

cyclohexylamine OSHA TWA: 10 ppm/41 mg/m3 morpholine ACGIH TLV-TWA: 20 ppm

Appropriate engineering controls:

Provide exhaust ventilation to keep airborne levels below recommended exposure limits.

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Respiratory protection:

If exposure exceeds occupational exposure limits, use an appropriate NIOSH approved respirator.

Other protection:

Wear protective gloves, protective clothing, and eye/face protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, colour etc.): clear, pale liquid
Odour: amine odour
Odour threshold: not available
pH: alkaline
Melting/Freezing point: not available
Initial boiling point and range: not available
Flash point: 55 C

not available **Evaporation rate:** not available Flammability (solid, gas): not available Upper/lower flammability or explosive limits: Vapour pressure: not available Vapour density: not available Relative density (specific gravity): 0.987 complete Solubility(ies): Partition co-efficient: n-octanol/water: not available not available Auto-ignition temperature: **Decomposition temperature:** not available Viscosity: not available

10. STABILITY AND REACTIVITY

Reactivity:

This material is considered to be non-reactive under normal use conditions.

Chemical stability:

Stable.

Possibility of hazardous reactions:

not available

Conditions to avoid (e.g.: static discharge, shock or vibration):

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Incompatible materials:

Oxidizers / Acid / Other

Hazardous decomposition products:

not available

11. TOXICOLOGICAL INFORMATION

POTENTIAL ACUTE HEALTH EFFECTS

Inhalation: May cause respiratory tract irritation.

Ingestion: Toxic if swallowed.

Eye contact: Causes serious eye damage.

Skin contact: Causes severe skin burns and eye damage.

Skin absorption: not available

POTENTIAL CHRONIC HEALTH EFFECTS

Inhalation:not availableIngestion:not availableEye contact:not availableSkin contact:not availableSkin absorption:not available

Mutagenicity: not available

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Carcinogenicity:

Reproductive toxicity:

This information, if applicable, can be found in Section 2.

This information, if applicable, can be found in Section 2.

Sensitization of product:

This information, if applicable, can be found in Section 2.

This information, if applicable, can be found in Section 2.

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Toxicological Data:

morpholine

Ingredient: Data:

cyclohexylamine Oral LD50: 11 mg/kg (rat)

Dermal LD50: 277 mg/kg (rabbit) Inhalation LC50: 7.5 mg/L (rat) Oral LD50: 1900 mg/kg (rat) Dermal LD50: 500 mg/kg (rabbit)

Other Toxicological Information on Ingredients:

12. ECOLOGICAL INFORMATION

Ecotoxicity (aquatic and terrestrial, where available):

Persistence and degradability:

Bioaccumulative potential:

Mobility in soil:

Other adverse effects:

not available

not available

not available

not available

13. DISPOSAL CONSIDERATIONS

Waste disposal: Disposal of all waste must be done according to local, provincial and federal regulations.

14. TRANSPORT INFORMATION

TDG classification: UN 2920; CORROSIVE LIQUID, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, MORPHOLINE);

CLASS 8 (3); PG II

15. REGULATORY INFORMATION

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

16. PREPARATION INFORMATION

Prepared by: Technical Services Department, Ostrem Chemical Co. Ltd., Ph.: 780-440-1911

Date of Preparation: March 09, 2023

Date of Revision: March 09, 2023

This Safety Data Sheet may not be changed or altered in any way without the express knowledge and permission of Ostrem Chemical Co. Ltd.

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